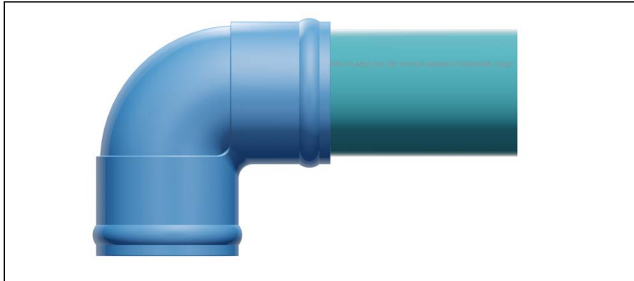




Pipe Restrainers series 1200G2

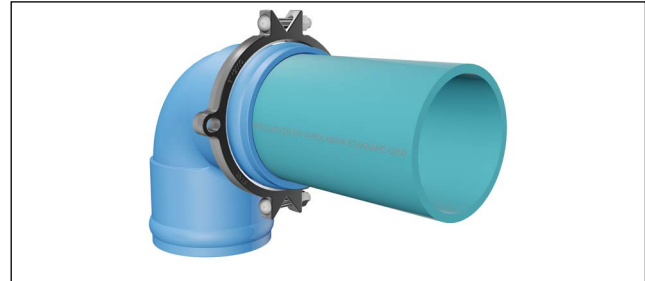
1200G2C Restrainers for C900/C909 PVC/PVCO Pipe and PVC Pressure Fittings w/Ductile Iron Pipe OD (Formerly Series 9200)
Sizes 4" - 12"

4"-12" SERIES 1200G2 INSTALLATION INSTRUCTIONS



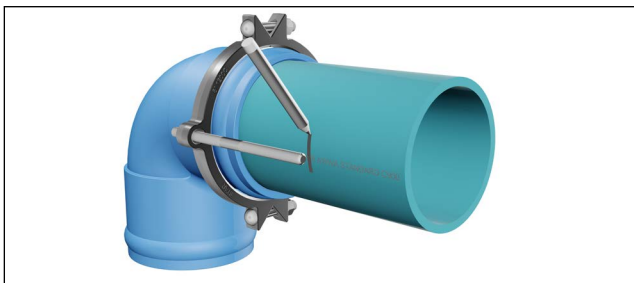
STEP 1

Insert the pipe into fitting bell per fitting manufacturer's instructions.



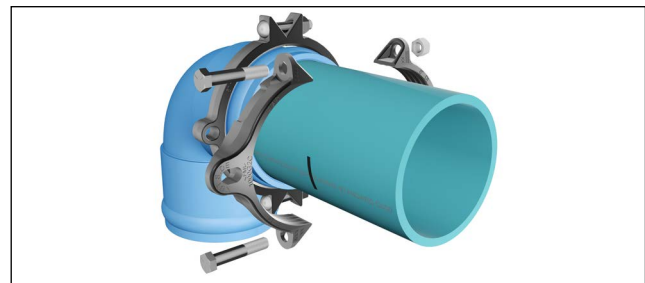
STEP 2

Assemble harness behind the bell of fitting using clamping bolts and nuts supplied. Evenly tighten to recommended torque.



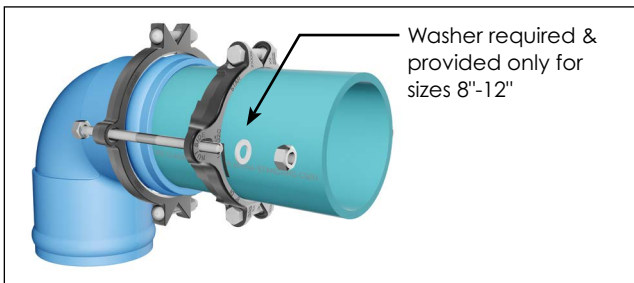
STEP 3

Using one of the T-bolts / rods (provided) mark a reference line such that the T-bolt / rod end extends past the nut by approximately 1/2".



STEP 4

Make sure the open end of the restrainer ears are toward the joint. Tighten serrated restrainer clamp bolts evenly to recommended torque making sure the gap between bolt pads on both sides remain even.



Washer required & provided only for sizes 8"-12"

STEP 5

Insert the T-bolts / rods (provided) through harness and restrainer as shown. Place a washer (Provided and required only for sizes 8" to 12") on each end of rod behind the restrainer ears. Snug tighten the nuts so that the spigot end is secured into the bell end. **Caution: Do not over - tighten restraining nuts. Turn nut to hand tight plus half turn.**

CLAMP BOLT TORQUE (MINIMUM)	
PIPE SIZE (IN)	C900/C909 (FT-LBS)
4-10	100
12	130

STAR® PIPE PRODUCTS