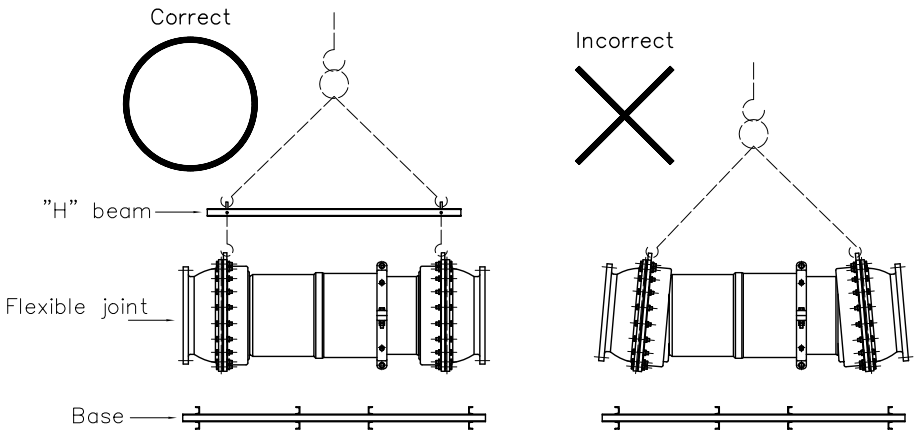
Thrust Balanced StarFlex® series 5400

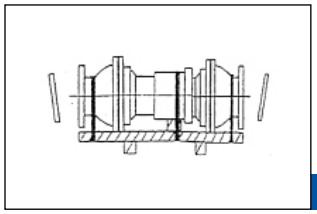
Thrust Balanced Flexible Expansion Joint
for the Protection of Water, Wastewater, and Industrial Pipelines
Sizes 4"-36"

INSTALLATION INSTRUCTIONS - SIZES 4"- 36"

Notices:

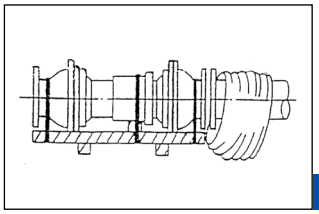
- *(A) Above ground, it is unnecessary to use the P. E. Sleeve on the Flexible Pipe Joint.*
- *(B) The function of P. E. Sleeve is maintaining that the performance of Flexible Pipe Joint and avoiding rust on the external surface.*
- ***WARNING: When removing the flexible joint from the base, please use the correct method to keep the flexible joint straight (See below).***





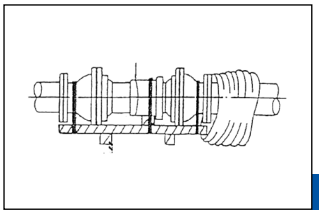
STEP 1

Remove the wooden covers from the ends of Flexible Pipe Joint.



STEP 2

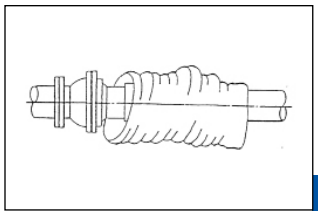
Take the P. E. Sleeve from the inside of Flexible Pipe Joint, and, put it on the pipe which would connect with the pipe joint.



STEP 3

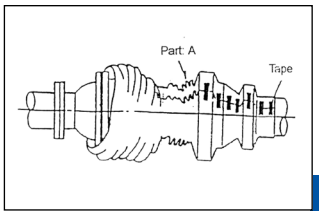
Assemble the Flexible Pipe Joint with the flange ends of pipe together.

(Attention: Don't remove the steel strips and wooden pallet during assembly.)



STEP 4

Remove the steel strips and wooden Pallet, then, pull the P.E. Sleeve slipping over the pipe joint.



STEP 5

Tape the sleeve on the pipe joint firmly, and, keep the sleeve to be corrugated or flabby in part: A avoiding any damages during covering soil. **After correct assembly of the pipe joint, fill up the gully by soil.**

STAR® PIPE PRODUCTS

® REGISTERED TRADEMARK OF STAR PIPE PRODUCTS

STAR® PIPE PRODUCTS
HOUSTON **CORPORATE** | TOLL FREE 1-800-999-3009 | FAX 281-558-9000
www.starpipeproducts.com

TÜVRheinland®
Certified to
ISO 9001:2015